# SOLITEX MENTO® 1000 connect

**Light-weight roofing underlay, with self-adhesive strips**




## Technical data

| | Material |
|---|---|
| Protective and covering fleece | Polypropylene microfibre |
| Functional film | Monolithic TEEE |
| Self-adhesive strips | Water-resistant SOLID adhesive |

| Property | Regulation | Value |
|---|---|---|
| Colour | | Anthracite |
| Surface weight | EN 1849-2 | 115 g/m² ; 0.38 oz/ft² |
| Thickness | EN 1849-2 | 0.40 mm ±0.05 mm ; 16 mils |
| Water vapour resistance factor μ | EN ISO 12572 | 125 |
| sd value | EN ISO 12572 | 0.05 m |
| g value | EN ISO 12572 | 0.25 MN·s/g |
| Vapour permeance | ASTM E96 | 38 perms |
| Reaction to fire classification | EN 13501-1 | E |
| Surface burning characteristics | ASTM E84 | Class A (Flame Spread 0; Smoke Developed 85) |
| Outdoor exposure | | 3 months |
| Watertight joints with 'connect' adhesive strips or TESCON tape | EN 13859-1 | W1 |
| Water column | EN ISO 811 | 10 000 mm ; 32' 10" |
| Watertightness, non-aged/aged* | EN 13859-1 | W1 / W1 |
| Accelerated weathering | ASTM E2556 | Passed |
| NBC part 5.4.1.2.2 | CAN/ULC-S741 | air barrier assembly passed |
| NBC part 9.27.3.2 | CAN/CGBS 51.32 | Passed |
| Tensile strength MD/CD | EN 13859-1 (A) | 220 N/5 cm / 170 N/5 cm ; 25 lb/in / 19 lb/in |
| Tensile strength MD/CD, aged* | EN 13859-1 (A) | 185 N/5 cm / 160 N/5 cm ; 21 lb/in / 18 lb/in |
| Elongation MD/CD | EN 13859-1 (A) | 60% / 70% |
| Elongation MD/CD, aged* | EN 13859-1 (A) | 40% / 50% |
| Nail tear-resistance MD/CD | EN 13859-1 (B) | 130 N / 135 N ; 29 lbf / 30 lbf |
| *) Durability after artificial ageing | EN 1297 / EN 1296 | Passed |
| Foldability at low temperature | EN 495-5 | -50 °C ; -58 °F |
| Adhesion of 'connect' strips | | Above +0 °C ; 32 °F |
| Temperature resistance, permanent | EN 495-5, EN 1296, EN 1297 | -50 °C to 100 °C ; -58 °F to 212 °F |
| Thermal conductivity | | 0.04 W/(m·K) ; 0.3 BTU·in/(h·ft²·°F) |
| Resistance to alkalis | EN 1847 | Passed |
| CE labelling | EN 13859-1 | Yes |

## Areas of application

For use as a diffusion-open roofing underlay over roof sheathing, MDF and wood-fibre underlay panels, and over all mat or panel-shaped thermal insulation materials.

## Supply forms

| Art. no. | Length | Width | Contents | Weight | Sales unit | Container | GTIN |
|---|---|---|---|---|---|---|---|
| 12219 | 50 m | 1.5 m | 75 m² | 9 kg | 1 | 30 | 4026639122193 |

## Advantages

- ✔ Up to 3 months of outdoor exposure
- ✔ Well-protected building structures: highly diffusion-open and maximum protection against driving rain
- ✔ Dry building structures: pore-free TEEE functional film actively transports moisture to the outside
- ✔ Long-term protection thanks to the high resistance to ageing and heat of the TEEE functional film
- ✔ Provides protection during the construction period: suitable as a temporary covering
- ✔ Quick and reliable adhesion thanks to the integrated 'connect' self-adhesive strips on the long edges of the membrane

## General conditions

SOLITEX MENTO membranes are to be installed with the printed side facing the installation technician. The membranes are to be installed as a roofing underlay membrane horizontally (parallel to the eave) in a taut manner with no sagging. Ensure that the subsurface is even when installing the membrane as a roofing underlay membrane. When the membrane is installed as a freely hanging underlay membrane, the rafter spacing is limited to 100 cm (3′).

Fasteners may not be applied in areas where water runs off in a collected manner (e.g. in roof valleys).

Ridge ventilation should be provided in the case of non-insulated attics that have not been converted. To do so, install the SOLITEX membrane in such a way that it stops 5 cm (2″) before the ridge. In addition, permanent ventilation fittings should be provided in the unconverted attic. The membrane should be protected against the long-term impacts of UV radiation (e.g. by darkening windows).

The SOLITEX MENTO 1000 roofing underlay can be used as temporary covering for up to 3 months to protect the building structure during the construction phase in accordance with the regulations of the Central Association of the German Roofing Trade (ZVDH); in this case, the roof pitch must be at least 14° (approx. 3:12). Other national regulations may vary. The system products TESCON NAIDECK nail-sealing tape, ORCON F adhesive sealant and TESCON VANA are to be used for sealing of overlaps and joints. The connect variant has two self-adhesive strips for reliable external sealing. The specifications of the applicable national regulations are to be taken into account when carrying out installation and adhesion.

Under the regulations of the German Roofing Trade, these membranes are suitable as an additional measure for rain protection when installed as freely hanging underlay membranes with simple overlapping underneath roof tiles; when installed over timber sheathing as an underlay membrane with simple overlapping, SOLITEX MENTO membranes are also suitable as an additional measure for rain protection in the case of more demanding requirements.

EPD verified

Tested for hazardous substances according to ISO 16000

BRANZ Appraised
Appraisal No. 876

Declare.

CE
07
EN 13859-1

UK CA

Made in Germany
developed and produced by pro clima

The applications and conditions described here are based on current research findings and practical experience. We reserve the right to change the recommended application designs and installation methods and to develop and thus change the properties and quality of individual products. We would be glad to inform you about the current state of engineering knowledge at the time that your installation is carried out.

The planning documentation that is available from pro clima provides further information about installation methods and design details. If you have questions, please contact pro clima Technical Support in Germany at +49 6202 278245.

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